



19 SERVIZI e LAVORAZIONI

- **19 = Modulo A [Curvatura/Calandratura]**
- **19a = Curvature ad angolo raggiato fisso**
- **19b = Curvature su misura**
- **19c = PRONTO KIT "T" e "L"**

PRONTO KIT

Preparazione presso la nostra officina attrezzata dei montanti pronti ad essere posati in opera. Il preventivo si intende completo di tutti gli accessori come da disegno (esclusi i tappi di chiusura e i sostegni per corrimano).

N.B: Il kit per motivi logistici verrà confezionato sfuso.

CURVATURA TUBI e TONDI

Curvatura e calandratura di tubi ($\varnothing 10$ - $\varnothing 12$ - $\varnothing 33,7$ - $\varnothing 42,4$ - $\varnothing 48,3$ mm) e tondi pieni ($\varnothing 10$ - $\varnothing 12$ mm) secondo i dati da Voi forniti compilando il modulo predisposto.

(2D)= curvatura in piano

(3D)= curvatura e calandratura in 3D.

SERVIZIO DI TAGLIO TUBO e TONDO

Si effettuano tagli delle barre nelle misure richieste.

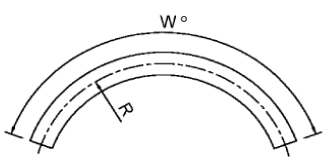


Pezzi/Q.ty: _____

	Aisi 304	Aisi 316	R min.
● Ø10 mm	☐	☐	250 mm
● Ø12 mm	☐	☐	250 mm
○ Ø10x1,5 mm	☐	☐	250 mm
○ Ø12x1,5 mm	☐	☐	250 mm
○ Ø33,7x2,0 mm	☐	☐	500 mm
○ Ø42,4x2,0 mm	☐	☐	500 mm
○ Ø48,3x2,0 mm	☐	☐	500 mm

Curvatura in piano

2D



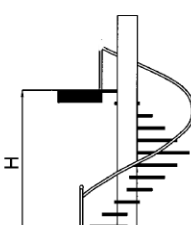
R = _____ mm

W = _____ °

[Espresso in gradi (°)]

Curvatura elicoidale (calandratura)

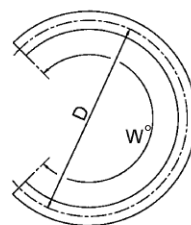
3D



H = _____ mm

Nr° gradini = _____

h gradini = _____ mm



D = _____ mm

W = _____ °

[Espresso in gradi (°)]



☐ SX



☐ DX

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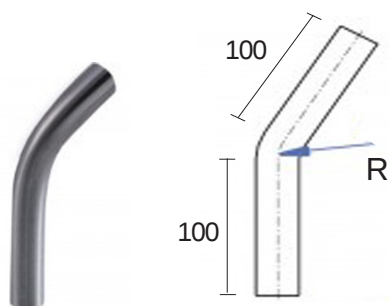
E-Mail

DATI FISSI DI PIEGATURA TUBI

R = Raggio di curvatura

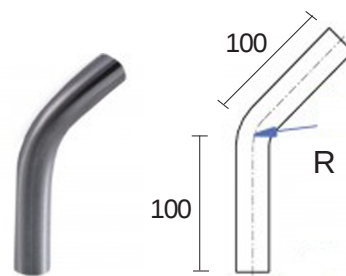
Lc = Distanza min. tra una curva e la successiva

TUBO	R	Lc
Ø10	30mm	
Ø12	36mm	
Ø33,7	67mm	85mm
Ø42,4	85mm	106mm
Ø48,3	97mm	120mm



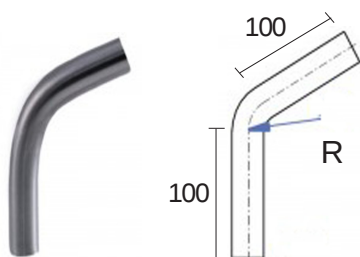
Gomito di raccordo a 30°

Art. nr.	Tubo	R _{mm}
254D33	Ø33,7x2,0	67
254D42	Ø42,4x2,0	85
254D48	Ø48,3x2,0	97



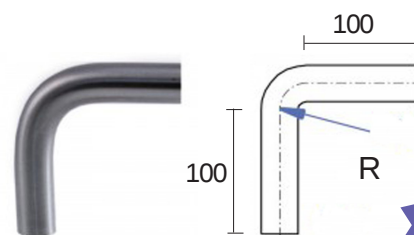
Gomito di raccordo a 45°

Art. nr.	Tubo	R _{mm}
255D33	Ø33,7x2,0	67
255D42	Ø42,4x2,0	85
255D48	Ø48,3x2,0	97



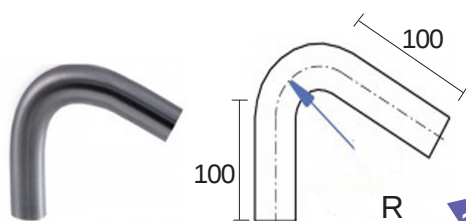
Gomito di raccordo a 60°

Art. nr.	Tubo	R _{mm}
256D33	Ø33,7x2,0	67
256D42	Ø42,4x2,0	85
256D48	Ø48,3x2,0	97



Gomito di raccordo a 90°

Art. nr.	Tubo	R _{mm}
252D33	Ø33,7x2,0	67
252D42	Ø42,4x2,0	85
252D48	Ø48,3x2,0	97



Gomito di raccordo a 120°

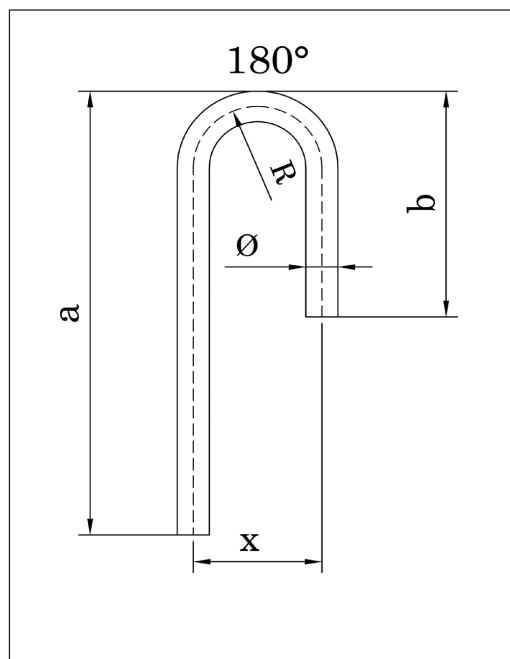
Art. nr.	Tubo	R _{mm}
257D33	Ø33,7x2,0	67
257D42	Ø42,4x2,0	85
257D48	Ø48,3x2,0	97



Gomito di raccordo a 180°

Art. nr.	Tubo	R _{mm}
253D33	Ø33,7x2,0	67
253D42	Ø42,4x2,0	85
253D48	Ø48,3x2,0	97

CM1



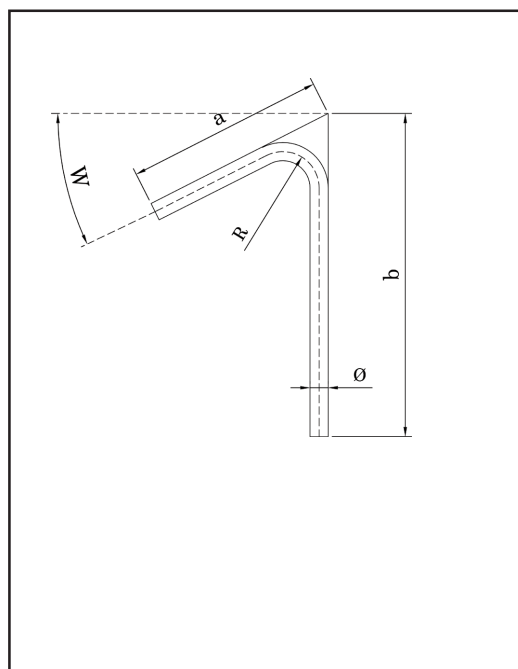
a = _____ mm

b = _____ mm

W=180°

Ø	R	X	Q.tà	Aisi 304	Aisi 316
Ø 33,7x 2,0	67mm	134 mm		•	•
Ø 42,4x 2,0	85 mm	170 mm		•	•
Ø 48,3 x 2,0	97 mm	194 mm		•	•

CM2



W = _____ °

a = _____ mm

b = _____ mm

Ø	R	Q.tà	Aisi 304	Aisi 316
Ø 33,7x 2,0	67mm		•	•
Ø 42,4x 2,0	85 mm		•	•
Ø 48,3 x 2,0	97 mm		•	•

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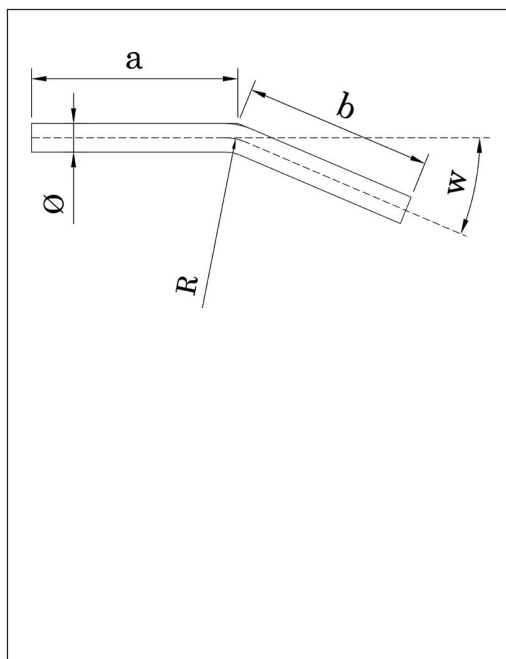
Ditta / Company

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E-Mail

Città / Town

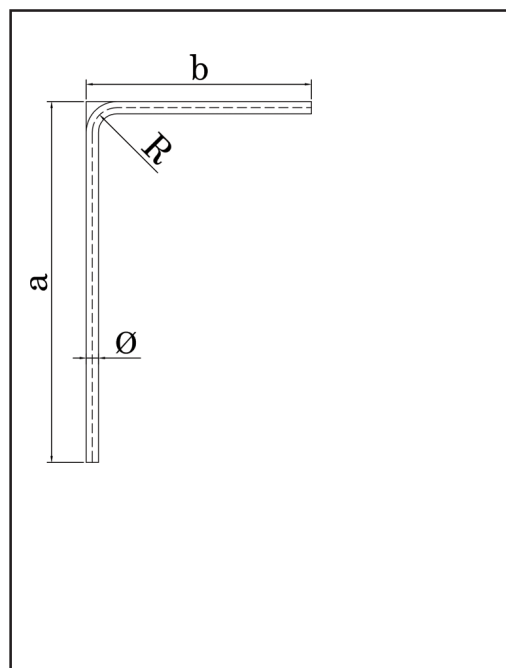
CM3


W = _____ °

a = _____ mm

b = _____ mm

Ø	R	Q.tà	Aisi 304	Aisi 316
Ø 33,7x 2,0	67mm		•	•
Ø 42,4x 2,0	85 mm		•	•
Ø 48,3 x 2,0	97 mm		•	•

CM4


a = _____ mm

b = _____ mm

Ø	R	Q.tà	Aisi 304	Aisi 316
Ø 33,7x 2,0	67mm		•	•
Ø 42,4x 2,0	85 mm		•	•
Ø 48,3 x 2,0	97 mm		•	•

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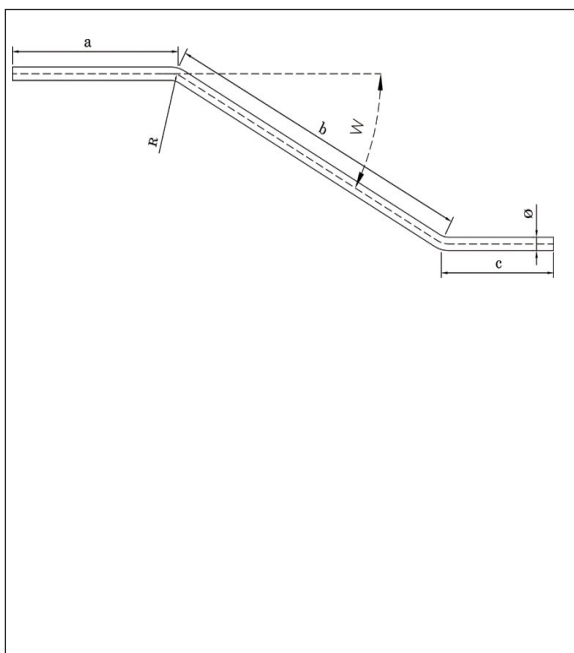
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Città / Town

CM5



W = _____ °

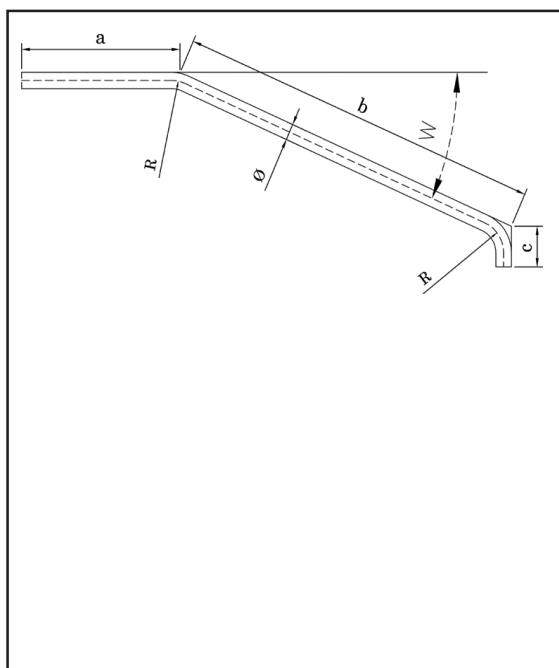
a = _____ mm

b = _____ mm

c = _____ mm

Ø	R	Q.tà	Aisi 304	Aisi 316
Ø 33,7x 2,0	67mm		•	•
Ø 42,4x 2,0	85 mm		•	•
Ø 48,3 x 2,0	97 mm		•	•

CM6



W = _____ °

a = _____ mm

b = _____ mm

c = _____ mm

Ø	R	Q.tà	Aisi 304	Aisi 316
Ø 33,7x 2,0	67mm		•	•
Ø 42,4x 2,0	85 mm		•	•
Ø 48,3 x 2,0	97 mm		•	•

CLIENTE / customer

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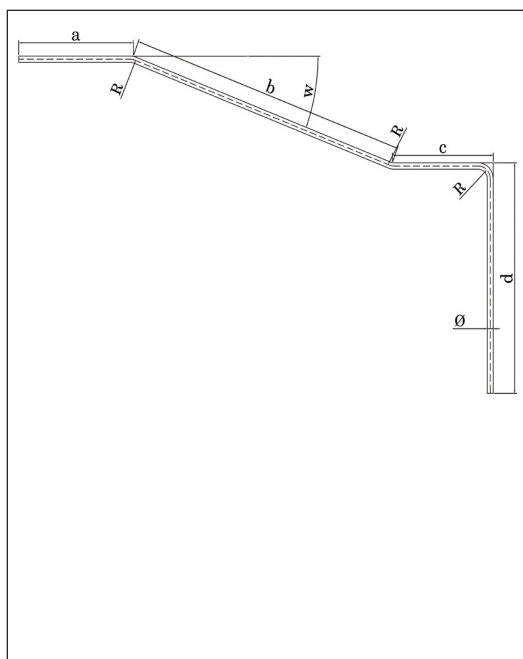
Ditta / Company

Fax

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E-Mail

Città / Town

CM7


W = _____ °

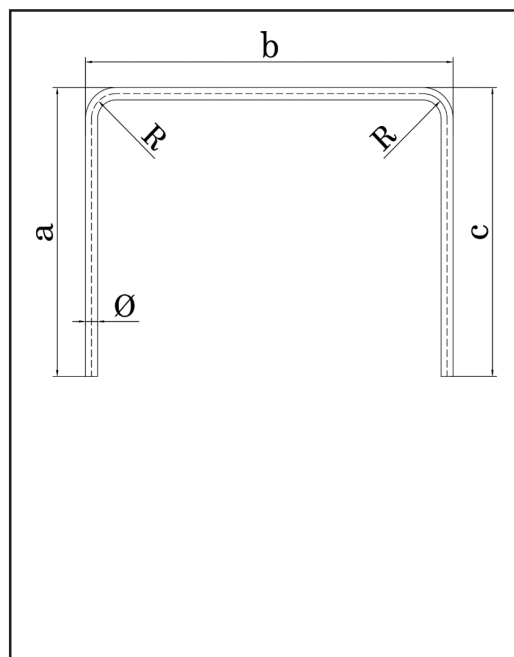
a = _____ mm

c = _____ mm

b = _____ mm

d = _____ mm

Ø	R	Q.tà	Aisi 304	Aisi 316
Ø 33,7x 2,0	67mm		•	•
Ø 42,4x 2,0	85 mm		•	•
Ø 48,3 x 2,0	97 mm		•	•

CM8


a = _____ mm

b = _____ mm

c = _____ mm

Ø	R	Q.tà	Aisi 304	Aisi 316
Ø 33,7x 2,0	67mm		•	•
Ø 42,4x 2,0	85 mm		•	•
Ø 48,3 x 2,0	97 mm		•	•

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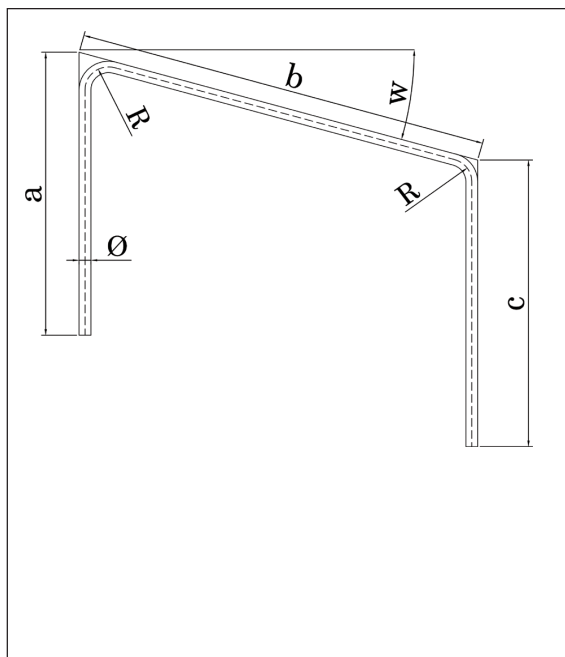
Fax

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E-Mail

Città / Town

CM9



W = _____ °

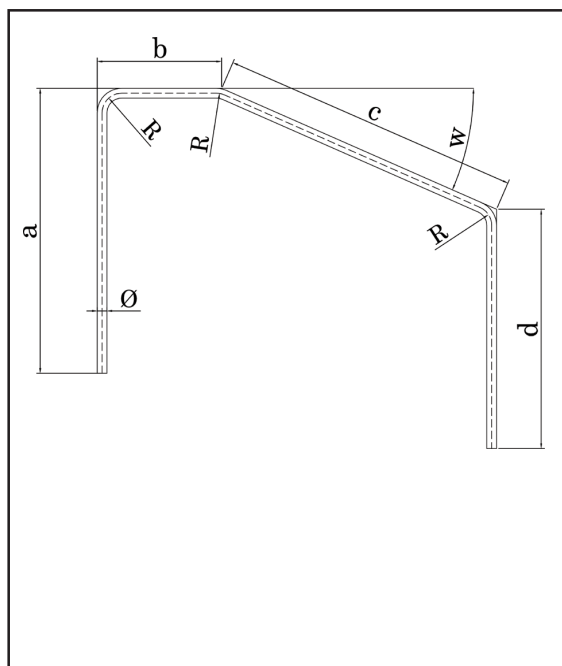
a = _____ mm

b = _____ mm

c = _____ mm

Ø	R	Q.tà	Aisi 304	Aisi 316
Ø 33,7x 2,0	67mm		•	•
Ø 42,4x 2,0	85 mm		•	•
Ø 48,3 x 2,0	97 mm		•	•

CM10



W = _____ °

a = _____ mm

c = _____ mm

b = _____ mm

d = _____ mm

Ø	R	Q.tà	Aisi 304	Aisi 316
Ø 33,7x 2,0	67mm		•	•
Ø 42,4x 2,0	85 mm		•	•
Ø 48,3 x 2,0	97 mm		•	•

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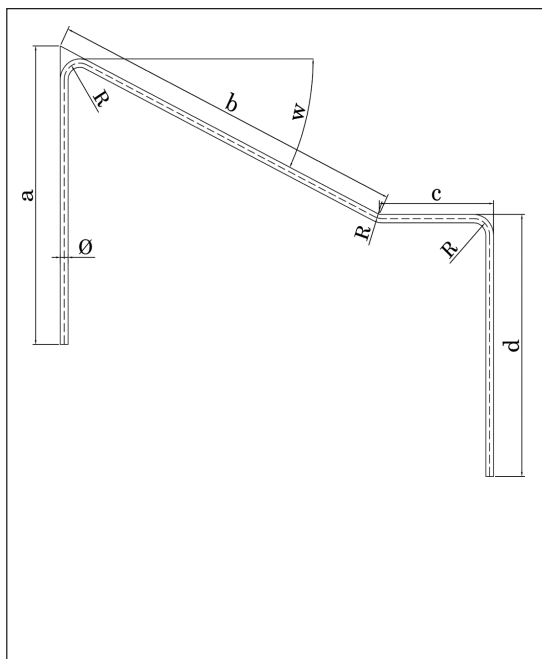
Ditta / Company

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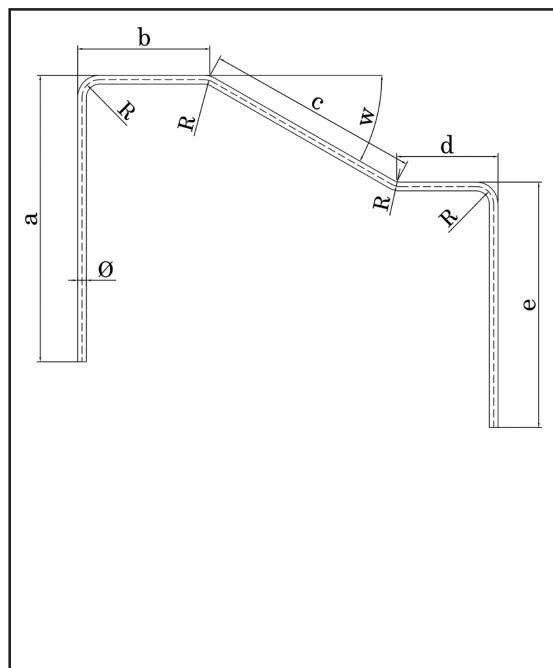
Indirizzo / Address

E-Mail

Città / Town

CM11

 $W = \text{_____}^\circ$
 $a = \text{_____} \text{ mm}$
 $c = \text{_____} \text{ mm}$
 $b = \text{_____} \text{ mm}$
 $d = \text{_____} \text{ mm}$

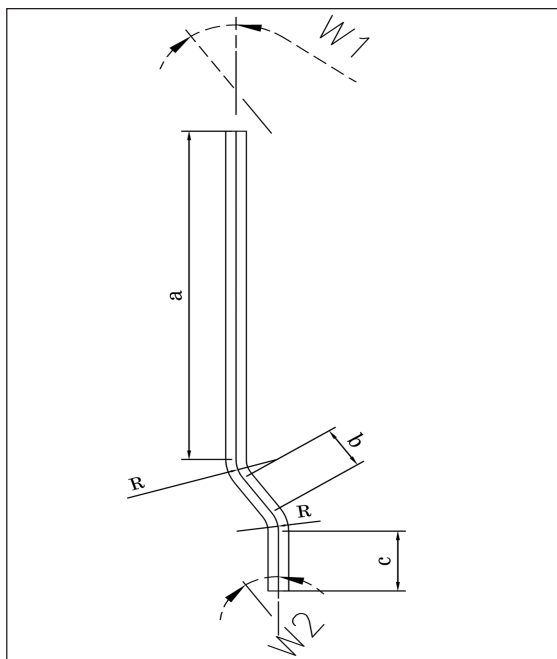
$\varnothing$	R	Q.tà	Aisi 304	Aisi 316
$\varnothing 33,7 \times 2,0$	67mm		•	•
$\varnothing 42,4 \times 2,0$	85 mm		•	•
$\varnothing 48,3 \times 2,0$	97 mm		•	•

CM12

 $W = \text{_____}^\circ$
 $c = \text{_____} \text{ mm}$
 $a = \text{_____} \text{ mm}$
 $d = \text{_____} \text{ mm}$
 $b = \text{_____} \text{ mm}$
 $e = \text{_____} \text{ mm}$

$\varnothing$	R	Q.tà	Aisi 304	Aisi 316
$\varnothing 33,7 \times 2,0$	67mm		•	•
$\varnothing 42,4 \times 2,0$	85 mm		•	•
$\varnothing 48,3 \times 2,0$	97 mm		•	•

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CM13



a = _____ mm

W1 = _____ °

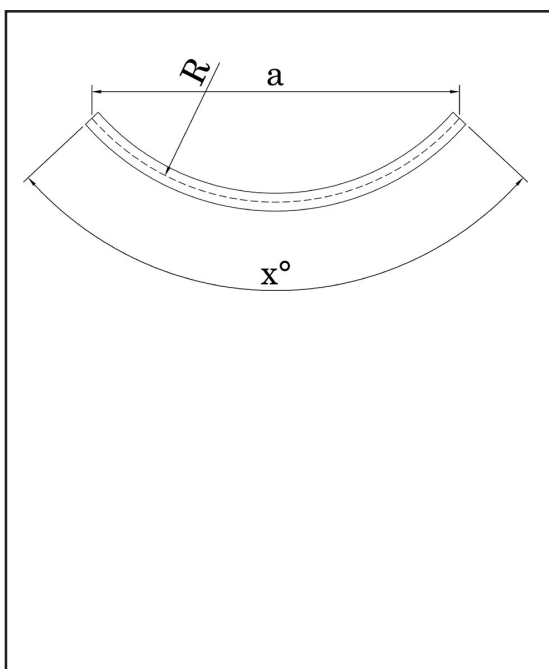
b = _____ mm

W2 = _____ °

c = _____ mm

Ø	R	Q.tà	Aisi 304	Aisi 316
Ø 33,7x 2,0	67mm		•	•
Ø 42,4x 2,0	85 mm		•	•
Ø 48,3 x 2,0	97 mm		•	•

CM14



X = _____ °

a = _____ mm

R = _____ mm (Min. 500mm)

Ø	Q.tà	Aisi 304	Aisi 316
Ø 33,7x 2,0		•	•
Ø 42,4x 2,0		•	•
Ø 48,3 x 2,0		•	•

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☐ 33,7 x 2,0

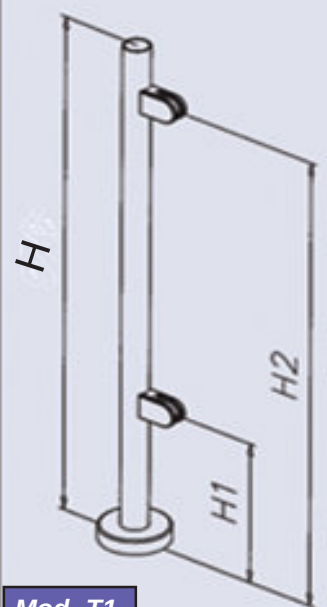
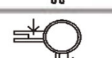
☐ 42,4 x 2,0

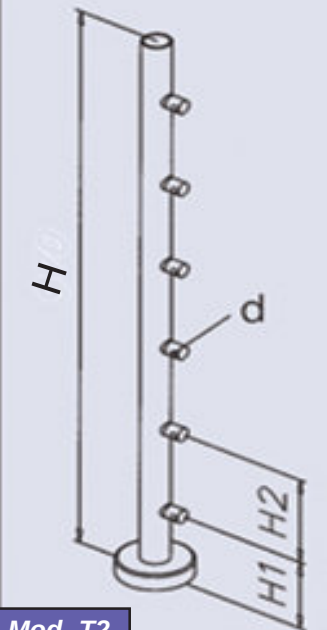
☐ 48,3 x 2,0

☐ 40x40x2,0

☐ 304

☐ 316

 Mod. T1	H: _____ mm H1: _____ mm H2: _____ mm	Tipo Type	Quantità Quantity	
	Base (pag.09) Basement	Spessore vetro Glass thick	☐ 	
	☐ 020D33* ☐ 020D42 ☐ 010 ☐ 010D48	☐ 6 mm ☐ 6,76 mm ☐ 8 mm ☐ 8,76 mm ☐ 9,52 mm ☐ 10 mm ☐ 10,76 mm ☐ 11,52 mm ☐ 12 mm ☐ 12,76 mm ☐ 13,52 mm ☐ 15 mm ☐ 16,76 mm ☐ 17,52 mm	☐ 	
	Serravetro (pag.46/51) Glass Clamp type		☐ 	
	☐ 260* ☐ 270* ☐ 261 ☐ 271 ☐ 262 ☐ 272 ☐ 263 ☐ 273		☐ 	

 Mod. T2	H: _____ mm H1: _____ mm H2: _____ mm	Tipo Type	Quantità Quantity	
	Sostegno per correnti (pag.39) Bar tube holder			
	d:	Base (pag.09) Basement	☐ 	
	☐ 10 mm ☐ 12 mm	☐ 020D33 ☐ 020D42 ☐ 010	☐ 	
	Nr. _____ File sostegni Pieces per vertical unit		☐ 	

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☐ 33,7 x 2,0

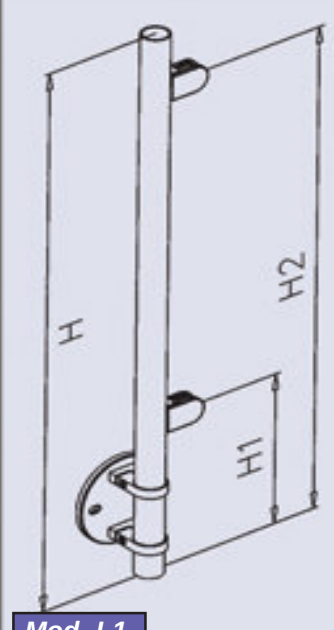
☐ 42,4 x 2,0

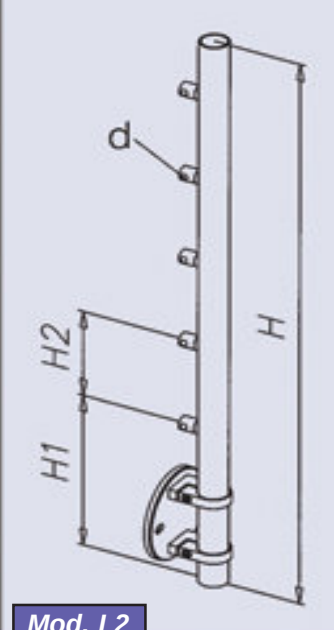
☐ 48,3 x 2,0

☐ 40x40x2,0

☐ 304

☐ 316

 Mod. L1	H: _____ mm H1: _____ mm H2: _____ mm	Tipo Type	Quantità Quantity
	Piastra laterale Side plate type (pag.12/14) ☐ 101 ☐ 102D ☐ 103D ☐ 105D ☐ 107D ☐ 108D Serravetro (pag.46/51) Glass Clamp type ☐ 260 ☐ 270 ☐ 261 ☐ 271 ☐ 262 ☐ 272 ☐ 263 ☐ 273 Spessore vetro Glass thick ☐ 6 mm ☐ 13,52 mm ☐ 6,76 mm ☐ 15 mm ☐ 8 mm ☐ 16,76 mm ☐ 8,76 mm ☐ 17,52 mm ☐ 9,52 mm ☐ 10 mm ☐ 10,76 mm ☐ 11,52 mm ☐ 12 mm ☐ 12,76 mm		

 Mod. L2	H: _____ mm H1: _____ mm H2: _____ mm	Tipo Type	Quantità Quantity
	Sostegno per correnti (pag.39) Bar tube holder d: ☐ 10 mm ☐ 12 mm Piastra laterale (pag.12/14) Side plate type ☐ 101 ☐ 102D.... ☐ 103D..... ☐ 105D..... ☐ 107D..... ☐ 108D42 Nr. _____ file sostegni Pieces per vertical unit		

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